



Shell Turbo GT 32

High Performance Industrial Gas Turbine Lubricant

Shell Turbo Oil GT has been developed for the most severe operating conditions imposed by modern, heavy duty industrial gas turbines. Blended with Group III base oils some of Shell Turbo Oils GT's physical properties differ significantly from those of conventional turbine Oils.

DESIGNED TO MEET CHALLENGES

Performance, Features & Benefits

- Outstanding oxidation stability**
 The lubricant's service life depends, to a great extent, on its oxidative stability. Excellent results in both the 'hot oxidation test' (FTM5308) and the 'Tost' life test (Astm-D943) clearly demonstrate Turbo GT's potential for extended service life compared to conventional mineral oil technology.
- Excellent thermal stability**
 Higher bearing temperatures which are particularly severe during stop/start cycling conditions, may lead to bearing deposits and the formation of harmful sludge in the system which subsequently may result in expensive "downtime" and reduce service life of system components. Shell Turbo GT gives greater protection against thermal degradation and may hence significantly contribute to lower operating and maintenance costs.
- Excellent air release characteristics**
 Effective air release with a minimum of foaming tendency as required by modern gas turbines.

Main Applications

- Power and industrial heavy duty gas turbines**
 Shell Turbo GT is used as the lubricating oil for main shaft bearings and mechanical gears as well as the governor oil in the turbine control valves in modern gas turbines.
- Further industrial applications**
 Shell Turbo GT may also be used for other industrial applications requiring a high performance gas turbine oil, such as the lubrication of Turbo compressors.

Specifications, Approvals & Recommendations

- Siemens Power Generation TLV 9013 04
- Alstom Power Turbo-Systems Htgd 90-117
- Alstom/ABB Htgd 90-117T
- General Electric – GEK 32568f, GEK 107395a, GEK 28143b – Type I (ISO 32), GEK 28143b – Type II (ISO 46)
- Solar ES 9-224W Class II
- DIN 51515-1, 51515-2
- Astm 4304-06a Type III

For a full listing of equipment approvals and recommendations, please consult your local Shell Technical Helpdesk, or the OEM Approvals website.

Typical physical characteristics

Properties			Method	Shell Turbo Oil GT
ISO Viscosity Grade			ISO 3448	32
Kinematic Viscosity	@40°C	mm ² /s	ASTM D 445	31.4
Kinematic Viscosity	@100°C	mm ² /s	ASTM D 445	5.78
Viscosity Index			ASTM D 2270	>125
density	@15°C	g/m ³	IP 365	0.844
Flash Point (COC)			ASTM D 92	230
Pour Point			ASTM D 97	-15
Neutralisation Number			ASTM D 974	0.1
Air Release, Minutes	@50°C	min	ASTM D 3427	2
Copper Corrosion (3 hrs)	@100°C		ASTM D 974	1b

Properties		Method	Shell Turbo Oil GT
Rust Preventing Properties		ASTM D 665 A&B	No Rust
Oxidation Stability - Rpvot	min	ASTM D 2272	>1000
Oxidation Stability - Modified Rpvot	% of RPVOT		>95%
Oxidation Stability - Tost Lifetime	hr	Modified ASTM D 943	>8000
Oxidation Stability - Tost 1000hr sludge	mg/kg	IP 157	<40
Oxidation Test - Sludge Content / 72 hrs	@175°C mg	FTM-791b-5308-7	52
Oxidation Test - Viscosity Change / 72 hrs	@175°C %	FTM-791b-5308-7	+5

These characteristics are typical of current production. Whilst future production will conform to Shell's specification, variations in these characteristics may occur.

Health, Safety & Environment

- Guidance on Health and Safety is available on the appropriate Material Safety Data Sheet, which can be obtained from <http://www.epc.shell.com/>
- **Protect the Environment**
Take used oil to an authorised collection point. Do not discharge into drains, soil or water.

Additional Information

- **Advice**
Advice on applications not covered here may be obtained from your shell representative.